



2020 TCC-ACIT Industry Awards

2020 has been a remarkable year that has disrupted our lives in so many ways. One of these disruptions is the forced cancellation of our 2020 EHS Seminar and our 2020 Awards Banquet. While we were forced to cancel our Awards Banquet, we are not thwarted in our efforts to recognize our members for excellent safety performance, caring for Texas, and support for our industry.

Our award committees have completed their judging and we are honored to recognize the winners of our 2020 TCC-ACIT Awards. Our winners have been notified and will be receiving their awards soon. Our top award winners will also be recognized in BIC Magazine and on BIC's social media.

CARING FOR TEXAS AWARDS

The Caring for Texas Awards were adopted by the TCC Board of Directors in 1998, and the awards program is administered by our TCC Outreach Committee.

The Outreach Committee is made up of member company volunteers who are dedicated to community outreach and educating the public about the importance of the chemical industry, and our industry's commitment to our communities and environmental stewardship.

The objective of the TCC Caring for Texas awards program is to promote continuous improvement by the chemical industry relative to their performance in community awareness, emergency response, security and pollution prevention. The program provides recognition for member facilities that, during the previous calendar year, have achieved exemplary results and demonstrated a strong commitment to their employees and their community. We also invite members from our local Community Advisory Panels to serve as judges for the Caring for Texas Awards.

Here are the winners of our 2020 Caring for Texas Awards by category:

Group One (Company sites with 1 to 60 employees)

Chevron Phillips Chemical, Drilling Specialties - Alamo Plant - Conroe

INEOS Oligomers - La Porte PAO

Kuraray America Elastomers - Pasadena

Nouryon Surface Chemistry - Fort Worth

OXEA Bishop – Bay City

OxyChem – Dallas Silicates

Pure Salt Baytown - Mont Belvieu

Group Two (Company sites with 61 to 200 employees)

Air Liquide Large Industries US LP – Bayport Complex
ChampionX – Sugar Land
ChampionX – Odessa Plant
Chevron Phillips Chemical - Kingwood Research and Technology Center
Dow Chemical Company – Bayport Operations
Eastman Chemical – Texas City Operations
Kuraray America EVAL – Pasadena
Noltex – La Porte
Nouryon – Houston
Nouryon Functional Chemicals - Battleground Site - La Porte
Oxy Vinyls – La Porte VCM Plant
Oxy Vinyls – Pasadena PVC Plant
Oxy Vinyls – Deer Park PVC/KOH
Oxy Vinyls – Battleground CA La Porte
Oxy Vinyls – Deer Park VCM
Sekisui Specialty Chemicals America - Pasadena PVOH
SI Group – Freeport
The Lubrizol Corporation – Bayport

Group Three (Company sites with 201 to 500 employees)

Albemarle Corporation – Pasadena
Chevron Phillips Chemical – Port Arthur
Chevron Phillips Chemical – Borger Plant
Dow Chemical Company – La Porte Operations
INEOS Olefins & Polymers – Battleground Manufacturing Complex
Kaneka North America – Pasadena
OxyChem - Ingleside

Group Four (Company sites with more than 500 employees)

Dow Chemical Company – Texas City Operations
Dow Chemical Company – Seadrift Operations
Formosa Plastics – Point Comfort
INVISTA S.A.R.L – Victoria Site
The Lubrizol Corporation – Deer Park

EXCELLENCE IN CARING FOR TEXAS AWARDS

The Excellence in Caring for Texas awards recognize sites that our judges felt demonstrated excellence in their respective groups.

Group One (Company sites with 1 to 60 employees)

There were no winners in Group 1

Group Two (Company sites with 61 to 200 employees)

Flint Hills Resources Longview – FHR Longview

Group Three (Company sites with 201 to 500 employees)

Chevron Phillips Chemical – Pasadena Plastics Complex

Group Four (Company sites with more than 500 employees)

**Ascend Performance Materials – Chocolate Bayou
Chevron Phillips Chemical – Cedar Bayou Plant
Olin Corporation – Texas Operations**

SUSTAINED EXCELLENCE IN CARING FOR TEXAS AWARD

The Sustained Excellence Award recognizes company sites that have won the Excellence in Caring for Texas award at least once within the last three years and provides information about how their site consistently demonstrates its caring for Texas year after year.

Here are our 2020 Sustained Excellence in Caring for Texas Award winners by category:

Group One (Company sites with 1 to 60 employees)

Pure Salt Baytown – Baytown Facility



Underground Services Markham – Clemville



Group Two (Company sites with 61 to 200 employees)

Chevron Phillips Chemical – Orange Plant



OQ Chemicals Corporation – Bay City



Group Three (Company sites with 201 to 500 employees)

The Chemours Company FC – Ingleside



Group Four (Company sites with more than 500 employees)

BASF Corporation - Freeport



Chevron Phillips Chemical – Sweeny/Old Ocean Facilities



Eastman – Texas Operations



TCC SAFETY AWARDS

The TCC Safety Awards are administered by our Occupational Safety Committee and recognize company sites that have demonstrated an excellence in safety at their sites.

ZERO INCIDENT AWARD

The Zero Incident Award recognizes company sites, in each category, that did not have an employee OSHA recordable injury or illness in 2019.

Our 2020 Zero Incident Award winners are:

Group One (Company sites with 1 to 60 employees)

INEOS Oligomers - La Porte PAO
Kuraray America - Bayport
Kuraray America - Elastomers
Pure Salt Baytown - Baytown Facility
Underground Services Markham - Clemville
Zeon Chemicals - Texas Plant

Group Two (Company sites with 61 to 200 employees)

Chevron Phillips Chemical - Orange Plant
Dow Chemical Company - Bayport Operations
INEOS Oligomers - Oligomers Chocolate Bayou
LyondellBasell - Victoria Site
Nouryon Functional Chemicals - Pasadena Site
Nouryon Functional Chemicals - Battleground Site
Oxy Vinyls - Deer Park VCM

Group Three (Company sites with 201 to 500 employees)

Chemours - Ingleside
Chevron Phillips Chemical - Borger Plant
Dow Chemical Company - La Porte Operations
LyondellBasell - La Porte

Group Four (Company sites with more than 500 employees)

LyondellBasell - Bayport Complex

ZERO CONTRACTOR INCIDENT AWARD

The Zero Contractor Incident Award recognizes company sites, in each category, with no OSHA recordable injuries at their facility in 2019.

Our 2020 Zero Contractor Incident Award winners are:

Group One (Company sites with 1 to 60 employees)

INEOS Oligomers - La Porte PAO
Kuraray America - Bayport
Kuraray America - Elastomers
Lubrizol Advanced Materials - La Porte TPU
Pure Salt Baytown - Baytown Facility
Underground Services Markham - Clemville
Zeon Chemicals - Texas Plant

Group Two (Company sites with 61 to 200 employees)

Chemours Company, FC - Chemours La Porte
Chevron Phillips Chemical - Orange Plant
Dow Chemical Company - Bayport Operations
INEOS Oligomers - Chocolate Bayou
Kuraray America - La Porte
Kuraray America - EVAL
LyondellBasell - Victoria Site
Nouryon Functional Chemicals - Pasadena Site
Oxy Vinyls - Deer Park VCM
Oxy Vinyls - Pasadena PVC Plant
Oxy Vinyls - Deer Park PVC/KOH/CA
Oxy Vinyls - La Porte VCM

Group Three (Company sites with 201 to 500 employees)

Chemours - Ingleside
Chevron Phillips Chemical - Borger Plant
Dow Chemical Company - La Porte Operations
LyondellBasell - La Porte
OxyChem – Ingleside

Group Four (Company sites with more than 500 employees)

LyondellBasell - Bayport Complex

OCCUPATIONAL SAFETY DISTINGUISHED SERVICE AWARD

The Occupational Safety Distinguished Service Award is presented to company sites, in each category, that have met the minimum participation requirements of at least 3 Occupational Safety Committee or Subcommittee meetings during the course of the year and have demonstrated improvement in their injury and illness incident rate for 2019 when compared to the previous 3 years.

Our 2020 Distinguished Service Award winners are:

Group One (Company sites with 1 to 60 employees)

INEOS Oligomers - La Porte PAO
Kuraray America - Bayport
Kuraray America - Elastomers
Pure Salt Baytown- Baytown Facility
Underground Services Markham - Clemville
Zeon Chemicals - Texas Plant

Group Two (Company sites with 61 to 200 employees)

Chevron Phillips Chemical - Orange Plant
Dow Chemical Company - Bayport Operations
INEOS Oligomers - Chocolate Bayou
Nouryon Functional Chemicals - Pasadena Site
Nouryon Functional Chemicals - Battleground Site
Oxy Vinyls - Deer Park VCM
Oxy Vinyls - Pasadena PVC Plant

Group Three (Company sites with 201 to 500 employees)

Chemours - Ingleside
Chevron Phillips Chemical - Pasadena Plastics Complex
Dow Chemical Company - La Porte Operations
LyondellBasell - La Porte
OxyChem – Ingleside

Group Four (Company sites with more than 500 employees)

Ascend Performance Materials - Chocolate Bayou
Chevron Phillips Chemical - Cedar Bayou
Covestro - Baytown
The Lubrizol Corporation - Deer Park

BEST IN TEXAS AWARD

The “Best in Texas” Award is presented to the top company sites within each category that meet the criteria for Distinguished Safety Service and maintain a contractor safety program under TCC’s recommended guidelines for Contractor Safety. The award applications are peer-reviewed by members of the Occupational Safety Awards Subcommittee who judge applications in categories different than their own.

Our 2020 Best in Texas Award winners are:

Group One (Company sites with 1 to 60 employees)

Pure Salt Baytown - Baytown Facility



Group Two (Company sites with 61 to 200 employees)

Chevron Phillips Chemical - Orange Plant



Group Three (Company sites with 201 to 500 employees)

Chevron Phillips Chemical - Pasadena Plastics Complex



Group Four (Company sites with more than 500 employees)

Covestro – Baytown



ACIT REGIONAL MEMBER OF THE YEAR AWARDS

The Association of Chemical Industry of Texas (ACIT) is a very important organization for our industry. ACIT brings owners and suppliers together to form a strong and influential voice for the chemical industry in Texas.

The ACIT Member of the Year Award recognizes an ACIT member who has exhibited extraordinary dedication to ACIT in their Region. Nominees are considered from each region and a winner is selected by the ACIT Board of Directors. These individuals volunteer countless hours in planning and organizing ACIT events and recruiting new members in their region. This Award is presented to both the individual winners and to their companies who show their support for ACIT by allowing them to actively participate in ACIT.

Our 2020 ACIT Regional Members of the Year are:

Region 1 - Houston Ship Channel Region

Laurie Tangedahl, BIC Alliance



Region 2 – Mid-Coast Region

We did not have a nominee in Region 2

Region 3 – Golden Triangle Region

Eleanor West – Tolunay-Wong Engineers



Region 4 - South Texas Region

David Cook - Mirage Industrial Group



ACIT LEADERSHIP AWARD

The ACIT Leadership Award was established by the ACIT Board of Directors to recognize a member company or industry partner that has demonstrated extraordinary leadership within ACIT and contributed to the success of our organization.

Our 2020 ACIT Leadership Award is presented to:



Total Tent Solutions has been a very active ACIT member for years. They volunteer and sponsor numerous TCC & ACIT events throughout the year and across the state. Total Tent has also sponsored tents for ACIT at our Golden Triangle Crawfish Boil and a large air-conditioned tent for our ACIT Hospitality Tent at the Pasadena Rodeo BBQ Cook-Off for the last two years.

Congratulations to Total Tent Solutions!

PROCESS SAFETY AWARDS

Process Safety is a core competency in our industry and our Process Safety Awards are intended to inspire continuous improvement in process safety within our industry and the sharing and implementation of best practices that will keep our industry safe.

DR. SAM MANNAN AWARD FOR ZERO PROCESS SAFETY INCIDENTS

Dr. Sam Mannan was the long serving Director of the Mary Kay O'Connor Process Safety Center at Texas A&M. Dr. Mannan was a passionate champion for continuous improvement in process safety. The Dr. Sam Mannan Award for Zero Process Safety Incidents recognizes facilities with no Tier 1 or Tier 2 incidents in 2019.

Our 2020 Mannan Awards for Zero Process Safety incidents are:

Group One (Company sites with 1 to 60 employees)

Air Liquide Large Industries U.S. – Channelview
Air Liquide Large Industries U.S. – Beaumont
Air Liquide Large Industries U.S. – Bloomington
Air Liquide Large Industries U.S. – Corpus Christi
Air Liquide Large Industries U.S. – Freeport
Air Liquide Large Industries U.S. – Ingleside
Air Liquide Large Industries U.S. – La Porte
Air Liquide Large Industries U.S. – La Porte ASU
Air Liquide Large Industries U.S. – Longview
Air Liquide Large Industries U.S. – Nederland
Air Liquide Large Industries U.S. – Pasadena
Air Liquide Large Industries U.S. – Port Neches
Eco Services Operations, Corp. – Baytown
Ethyl Corporation – Pasadena
INEOS Oligomers – La Porte
Kuraray America– Bayport
Kuraray America – Elastomers
Lubrizol Advanced Materials – La Porte
Nouryon Surface Chemistry – Fort Worth
OXEA Bishop – Bishop
Pure Salt Baytown – Baytown
Pure Salt Baytown – Mont Belvieu
Texas Brine Sales & Distribution – Houston
Underground Services Markham – Clemville
Underground Storage – Houston

Group Two (Company sites with 61 to 200 employees)

Afton Chemical – Pasadena
Air Liquide Large Industries – Bayport Complex
Braskem America – Oyster Creek
Chevron Phillips Chemical – Kingwood Research and Technology Center
Chevron Phillips Chemical – Orange Plant
Dow Chemical Company – La Porte Operations
Dow Chemical Company – Bayport Operations
Eastman Chemical – Texas City
Eco Services Operations – Houston

Group Two (continued)

INEOS Styrolution America – Texas City
INEOS Oligomers – Chocolate Bayou
Kuraray America – EVAL
LyondellBasell – Chocolate Bayou
LyondellBasell – Victoria
Noltex – La Porte
OXEA Corporation – Bay City
Oxy Vinyls – Battleground
Oxy Vinyls – Pasadena PVC Plant
Oxy Vinyls – Deer Park PVC/KOH/chlor-Alkali
Total Petrochemicals & Refining – La Port Polypropylene Plant
Total Petrochemicals & Refining - Total Cray Valley Beaumont

Group Three (Company sites with 201 to 500 employees)

Chevron Phillips Chemical – Port Arthur
Chevron Phillips Chemical – Pasadena Plastics Complex
Dow Chemical Company – Texas City Operations
Goodyear Tire and Rubber Company – Houston
Huntsman International – Advanced Technology Center
Kaneka North America – Pasadena
OxyChem - Ingleside

Group Four (Company sites with more than 500 employees)

Celanese – Bishop
Chevron Phillips Chemical Co – The Woodlands
LyondellBasell – Matagorda
Sekisui Specialty Chemicals America – Pasadena PVOH

TEXAS A&M MARY KAY O'CONNOR PROCESS SAFETY CENTER - AWARD FOR DISTINGUISHED PROCESS SAFETY INITIATIVE

The Texas A&M Mary Kay O'Connor Process Safety Center Award for Distinguished Process Safety Initiative is judged by faculty and students at the Center to recognize sites that have demonstrated a distinguished initiative at their site to improve process safety. Applicants must have zero Tier 1 or Tier 2 process safety incidents in 2019 and submit an essay that describes in detail their key process safety initiatives.

Our 2020 Mary Kay O'Connor Distinguished Process Safety Initiative award winners are:

Group One (Company sites with 1 to 60 employees)

OXEA Bishop - Bishop



Group Two (Company sites with 61 to 200 employees)

LyondellBasell - Victoria



Group Three (Company sites with 201 to 500 employees)

Chevron Phillips Chemical – Pasadena Plastics Complex



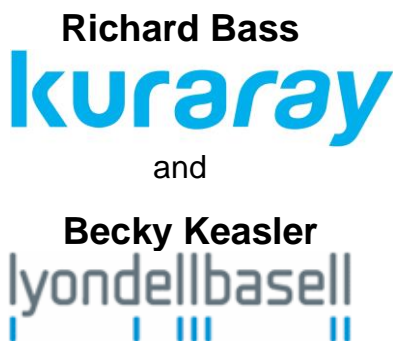
A.D. CYPHERS SAFETY PROFESSIONAL OF THE YEAR AWARD

The A. D. Cyphers Safety Professional of the Year award was established in honor of A.D. Cyphers, a former DuPont site manager and long-time TCC Board member. Mr. Cyphers was one of the most dedicated and active chairmen of the TCC Occupational Safety Committee. Chairman Cyphers was the catalyst for the development of the original "Safety Seminar" over 30 years ago. The design of the award reflects A.D.'s long association with and affection for the Texas Rangers.

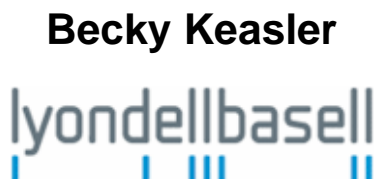
The Safety Professional of the Year is selected by industry peers who serve on the TCC Occupational Safety Committee. The Award recognizes an individual that has demonstrated outstanding safety leadership at their site, within their company or throughout the chemical industry.

Being recognized by your peers as an outstanding safety professional is among the highest honors within our industry.

The nominees for the 2020 Safety Professional of the Year award were:



It is our honor to recognize our 2020 A.D. Cyphers Safety Professional of the Year:



We'd like to congratulate all our award winners, as well as all our nominees and applicants for your support of our industry and your continued efforts to drive excellence in Safety and Caring for Texas.